



# AC Output<sup>1</sup>

6 kW	60 Hz, 1800 RPM, 1 Ph, 1.0 PF,
	120-240 V/25A, 120 V/50A
Voltage regulation	±5%

Lugger L673L Engine

Type	Vertical 3 cylinder diesel
Displacement	46.4 in <sup>3</sup> (0.76 ltr)
Bore/Stroke	2.64/2.83 in (67/72 mm)
HP @ RPM	9.9/1800

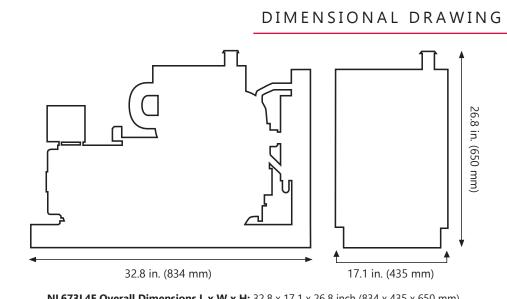
## Approx. fuel use

1800 RPM @ full load <sup>2</sup>	0.59 gph (2.2 lph)
1800 RPM @ half load <sup>2</sup>	0.32 gph (1.2 lph)

## **Installation Data & Weight**

Exhaust outlet	1.25 inch (32 mm)
Fuel inlet and return	1/4 inch NPT
Approximate dry weight	390 lbs (178 kg)

- Based on 1.0 unity power factor. Deratings: 3% per 1000 ft. over 500 feet above sea level. 1.5% for every 10° over 77°F.
- 2. Actual fuel consumption will vary depending on operating conditions.



NL673L4E Overall Dimensions L x W x H: 32.8 x 17.1 x 26.8 inch (834 x 435 x 650 mm)

Dimensions given in inches (mm). Dimensions subject to change without notice. Contact dealer or visit www.northern-lights.com for most current installation drawings.

## NL673L4E FEATURES AND BENEFITS

#### **ENGINE BLOCK**

- · Four cycle, 3 cylinder, liquid cooled, naturally aspirated, overhead valve, industrial-duty diesel.
- Swirl combustion design improves fuel efficiency, reduces smoke and noise.
- · Glow plugs for fast cold weather starting.

#### **COOLING SYSTEM**

• Liquid-cooled with radiator and pusher cooling fan. Steel radiator shroud and fan guard protects the radiator and operator.

### SELF-VENTING ELECTRICAL FUEL SYSTEM

- Electrical fuel system for safe, economical function.
- · Bosch-type in-line injection pump.
- Actuator controls the fuel rack, not throttle, to eliminate speed variance and linkage problems.
- Engine speed governed to 5% for close AC frequency control.
- Pintle fuel injectors have replaceable tips for lower service costs.
- Mechanical fuel pump with hand primer.
- · Large spin-on fuel filter.
- · Steel fuel lines.

### **LUBRICATION SYSTEM**

- · Pressure lubricated. Trochoid oil pump.
- · Full flow, spin-on oil filter with bypass.
- 3.1 qt. (3 ltr) oil capacity.

#### INTAKE AND EXHAUST

- Large replaceable air filter protects engine in dusty environments.
- Residential muffler built into the exhaust manifold simplifies installation.
- Meets US EPA Tier IV exhaust emission requirements for cleaner air.

#### DC ELECTRICAL SYSTEM

- 12 volt system includes starter motor, battery charging alternator with solid state voltage regulator and DC circuit breaker.
- Standard, unit mount S-1B control panel has engine hour meter, start-stop switch with run light and preheat switch.
- Dual panel relays and quick disconnect harness plug-ins. With optional Y-harness and 10, 20 or 40 foot wire harness extensions, you can have up to six remote control panels up to 100 feet from the generator set.
- Safety shutdown system for low oil pressure and high coolant temperature.
- · Electronic control with blink light.

### **AC GENERATOR**

Northern Lights, direct coupled, 4 pole, revolving field, 4 lead reconnectable generator with Class H insulation and prelubricated bearing. Conservative heat rise rating: 95°C/50°C ambient. Compare this to light duty sets with heat rise ratings of 130°C or higher.

- External automatic voltage regulator gives you ±5% voltage regulation. AVR powered by dedicated AC winding for improved motor starting. AVR circuit breaker
- 30 amp mainline circuit breaker protects generator from AC overloads and
- · High air flow from integral fan keeps generator running cool.

### SPECIAL EQUIPMENT

- Welded steel skid frame gives rigid support and makes installation easy.
- · Enhanced fan guard for improved operator safety.
- Flexible mounts isolate engine vibration for smooth operation.
- Long life, blue enamel paint finish.
- Operator's and parts manuals.
- · Rigorous quality control includes a test run with load.
- · Export grade shipping crate protects set.



Information and dimensions subject to change without notice.